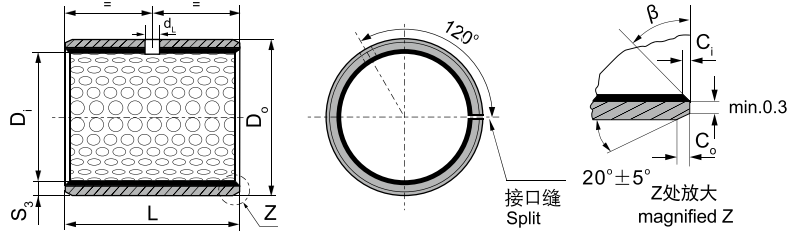


## JF-800 双金属轴承规格及公差 JF-800 Bimetal Sleeve Bushing Specification & Tolerance



内外倒角 ID and OD chamfers

S <sub>3</sub>	C <sub>0</sub>	C <sub>i</sub>	β
0.75	0.5 ± 0.3	0.25 ± 0.2	35° ± 5°
1.00	0.6 ± 0.3	0.30 ± 0.2	35° ± 5°
1.50	0.7 ± 0.3	0.50 ± 0.3	35° ± 5°

S <sub>3</sub>	C <sub>0</sub>	C <sub>i</sub>	β
2.00	1.2 ± 0.4	0.50 ± 0.3	35° ± 5°
2.50	1.8 ± 0.6	0.60 ± 0.3	45° ± 5°

单位Unit: mm

内径 D <sub>i</sub> φ d	外径 D <sub>o</sub> φ D	轴径(h8) Shaft D <sub>s</sub>	座孔(H7) Housing D <sub>H</sub>	压装后 内孔公差 Arter fixed D <sub>ia</sub>	配合间隙 Clearance C <sub>0</sub>	壁厚 Wall thickness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0 -0.40</sup>												
								15	20	25	30	40	50	60	80	90	100			
25	28	25 <sub>-0.033</sub>	28 <sup>+0.021</sup>	+0.161 +0.020	0.194 0.020	1.490 1.430	6	2515	2520	2525	2530									
26	30	26 <sub>-0.033</sub>	30 <sup>+0.021</sup>	+0.181 +0.040	0.214 0.040	1.980 1.920	●	2615	2620	2625	2630									
28	32	28 <sub>-0.033</sub>	32 <sup>+0.025</sup>	+0.185 +0.040	0.218 0.040	●	●	2815	2820	2825	2830	2840								
30	34	30 <sub>-0.033</sub>	34 <sup>+0.025</sup>	●	●	●	●	3015	3020	3025	3030	3040								
32	36	32 <sub>-0.039</sub>	36 <sup>+0.025</sup>	●	0.224 0.040	●	●	3215	3220	3225	3230	3240								
35	39	35 <sub>-0.039</sub>	39 <sup>+0.025</sup>	●	●	●	●		3520	3525	3530	3540	3550							
38	42	38 <sub>-0.039</sub>	42 <sup>+0.025</sup>	●	●	●	8		3820	3825	3830	3840	3850							
40	44	40 <sub>-0.039</sub>	44 <sup>+0.025</sup>	●	●	●	●		4020	4025	4030	4040	4050							
45	50	45 <sub>-0.039</sub>	50 <sup>+0.025</sup>	+0.225 +0.080	0.264 0.080	2.460 2.400	8			4525	4530	4540	4550							
50	55	50 <sub>-0.039</sub>	55 <sup>+0.030</sup>	+0.230 +0.080	0.269 0.080	●	●					5030	5040	5050	5060					
55	60	55 <sub>-0.046</sub>	60 <sup>+0.030</sup>	●	0.276 0.080	●	●					5530	5540	5550	5560					
60	65	60 <sub>-0.046</sub>	65 <sup>+0.030</sup>	●	●	●	●					6030	6040	6050	6060					
65	70	65 <sub>-0.046</sub>	70 <sup>+0.030</sup>	●	●	●	●					6530	6540	6550	6560					
70	75	70 <sub>-0.046</sub>	75 <sup>+0.030</sup>	●	●	●	●					7030	7040	7050	7060	7080				
75	80	75 <sub>-0.046</sub>	80 <sup>+0.030</sup>	●	●	●	9.5					7530	7540	7550	7560	7580				
80	85	80 <sub>-0.046</sub>	85 <sup>+0.035</sup>	+0.235 +0.080	0.281 0.080	●	●					8030	8040	8050	8060	8080	8090			
85	90	85 <sub>-0.054</sub>	90 <sup>+0.035</sup>	●	0.289 0.080	●	●					8530	8540	8550	8560	8580	8590	85100		
90	95	90 <sub>-0.054</sub>	95 <sup>+0.035</sup>	●	●	●	●					9040	9050	9060	9080	9090	90100			